

# \* PRODUCT INFORMATION \*

## **HUSKEY™ CLEAR CUTTING OIL**

### **DESCRIPTION**

**HUSKEY CLEAR CUTTING OIL** is an exceptional non-staining cutting fluid that is compounded from select naphthenic oils and incorporates special lubricating, anti-wear and extreme pressure agents. **HUSKEY CLEAR CUTTING OIL** produces smooth surface finishes on both ferrous and non-ferrous metals, does not stain aluminum, copper or their alloys and is excellent for steel and steel alloys that are easy to moderately difficult to machine.

### **APPLICATIONS**

**HUSKEY CLEAR CUTTING OIL** is an excellent choice for machining operations that include tapping, reaming, threading, drilling, broaching and thread rolling for primarily non-ferrous metals but is also excellent for ferrous metals. It is very effective for use in automatic screw machines or cutting of non-ferrous metals and their alloys.

### **ADVANTAGES**

- Transparent for Visual Control
- Closer Tolerances
- Provides Smooth Surface Finish
- Excellent Tool Life
- Minimal Mist Formation
- Non-Corrosive to Non-Ferrous Metals

### **TYPICAL SPECIFICATIONS**

<u>TEST</u>	<u>ASTM METHOD</u>	<u>RESULTS</u>
Color	D-1500	2.0
Viscosity, SUS @ 100EF	D-445	210
Flash Point, EF	D-92	360
Pour Point, EF	D-97	5
Chlorine, wt. %	---	2.3

### **PACKAGE AVAILABILITY**

1 gal. Jug (4/case), 5 gal. Pail  
15 gal. Keg and 55 gal. Drum

The name of this product or group of products is for product identification only. HUSK-ITT CORPORATION makes no warranties, representations or conditions of any kind expressed or implied whether for merchantability or fitness with respect to these products. The final determination of the suitability of the products for the application contemplated by the user is the sole responsibility of the buyer. HUSK-ITT CORPORATION sales personnel are not authorized to amend this warranty limitation.

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## **HUSKEY Specialty Lubricants**

manufactured by HUSK-ITT Corporation / SPECIALTY LUBRICANTS Corporation

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