

Parco

Military & Aerospace Seals



Seals to Help Your Business Soar

Parco is committed to being the leader in military and aerospace O-rings. We offer materials to meet 65 military and aerospace specifications, supply Qualified Products List (QPL) rubber seals, and maintain AS9100 and AS7115 certifications of our quality system. To maintain world-class quality and competitive prices, we make our own molds and develop and mix our own compounds. So when you need high quality, competitively priced MIL-SPEC O-rings, you no longer have to check multiple sources. Make Parco your first choice for military and aerospace seals.

Seals for 65 Military and Aerospace Specifications

With materials to meet 65 military and aerospace specifications, Parco has a compound for nearly all of your aerospace needs. Parco is also one of only a few manufacturers approved to supply Qualified Products List (QPL) rubber seals. In 1956, the United States Congress mandated certain QPLs to standardize supplies for the Department of Defense. Today, QPLs are maintained by various authorities and identify companies qualified to manufacture and sell products to various specifications. Before being added to a QPL, a company must undergo a rigorous evaluation of its quality system.

Make Parco your first choice for military and aerospace seals:

- ***We offer seals for 65 military and aerospace specifications***
- ***We maintain AS9100 and AS7115 certifications of our quality system***
- ***We supply Qualified Products List (QPL) rubber seals***

Rely on Parco

Parco is a leading manufacturer of high-performance seals. We specialize in developing proprietary elastomeric compounds and bonding techniques. Parco's seals are available in 340 compounds, more than 25 percent developed in the last five years.

Founded in 1941, Parco was the first manufacturer to specialize in O-rings. Our modern 154,000 square-foot facility is one of the largest plants in the world making molded rubber seals. Parco also manufactures custom-molded elastomeric products, including rubber-to-metal bonded parts.

Compounds for Military and Aerospace Specifications

| Specification | | | | Parco Compound |
|---------------|------|-------|-------|----------------|
| Number | Type | Class | Grade | |
| A-A-59588 | | 2A | 50 | 1235-50 |
| A-A-59588 | | 2B | 50 | 1235-50 |
| A-A-59588 | | 2A | 60 | 1235-60 |
| A-A-59588 | | 2B | 60 | 1235-60 |
| A-A-59588 | | 2A | 70 | 1235-70 |
| A-A-59588 | | 2B | 70 | 1235-70 |
| A-A-59588 | | 2A | 80 | 1235-80 |
| A-A-59588 | | 2B | 80 | 1235-80 |
| AMS 3209 | | | | 3110-70 |
| AMS 3215 | | | | 4200-70 |
| AMS 3227 | | | | 4379-60 |
| AMS 3242 | | | | 0318-80 |
| AMS 3302 | | | | 1235-50 |
| AMS 3303 | | | | 1235-60 |
| AMS 3304 | | | | 1235-70 |
| AMS 3305 | | | | 1235-80 |
| AMS 3325 | | | | 1902-60 |
| AMS 3335 | | | | 1148-50 |
| AMS 3357 | | | | 1235-70 |
| AMS 7259* | | | | 9009-90 |
| AMS 7267 | | | | 1373-75 |
| AMS 7270 | | | | 4466-70 |
| AMS 7271 | | | | 4465-65 |
| AMS 7274 | | | | 0259-70 |
| AMS 7276* | | | | 9009-75 |
| AMS P 5315* | | | | 0457-60 |
| AMS P 5315* | | | | 4457-65 |
| AMS P 5510* | | | | 4081-90 |
| AMS P 83461* | | | | 4367-70 |
| AMS R 25988 | 1 | 1 | 60 | 1902-60 |
| AMS R 25988 | 1 | 1 | 70 | 1903-70 |
| AMS R 25988 | 1 | 1 | 70 | 1933-70 |
| AMS R 6855 | | 2A | 60 | 0376-60 |
| AMS R 6855 | | 1 | 40 | 2159-40 |

| Specification | | | | Parco Compound |
|---------------|------|-------|-------|----------------|
| Number | Type | Class | Grade | |
| AMS R 6855 | | 1 | 50 | 2159-50 |
| AMS R 6855 | | 1 | 60 | 2159-60 |
| AMS R 6855 | | 1 | 70 | 2159-70 |
| AMS R 83248 | | 1 | | 9009-75 |
| AMS R 83248 | | 2 | | 9009-90 |
| AMS R 83485 | | | | 9066-75 |
| MIL G 21569 | | 1 | | 4456-70 |
| MIL G 22050 | | | 1 | 5714-65 |
| MIL P 25732* | | | | 4067-70 |
| MIL P 5315 | | | | 0457-60 |
| MIL P 5315 | | | | 4457-65 |
| MIL P 82745 | | | | 4456-70 |
| MIL P 83461 | | | | 4367-70 |
| MIL PRF 1149 | 1 | 5 | | 2159-50 |
| MIL PRF 1149 | 2 | 5 | | 2159-60 |
| MIL PRF 1149 | 2 | 1 | | 3110-70 |
| MIL R 25988 | 1 | 1 | 60 | 1902-60 |
| MIL R 25988 | 1 | 1 | 70 | 1903-70 |
| MIL R 25988 | 1 | 3 | | 1904-75 |
| MIL R 25988 | 1 | 1 | 80 | 1905-80 |
| MIL R 25988 | 1 | 1 | 70 | 1933-70 |
| MIL R 3065 | | | | 0376-60 |
| MIL R 3065 | | | | 2159-70 |
| MIL R 3065 | | | | 4058-90 |
| MIL R 3065 | | | | 5611-80 |
| MIL R 6855 | | 2A | 60 | 0376-60 |
| MIL R 6855 | | 1 | 40 | 2159-40 |
| MIL R 6855 | | 1 | 60 | 2159-60 |
| MIL R 6855 | | 1 | 70 | 2159-70 |
| MIL R 83248 | 1 | 1 | | 9009-75 |
| MIL R 83248 | 1 | 2 | | 9009-90 |
| SAE J120 R1 | | 2 | | 0228-70 |
| SAE J120 R1 | | 1 | | 4456-70 |

*Specification requires the manufacturer to be on the Qualified Products List (QPL).



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