



SuperTak™ Aerosol Adhesives from Bostik are a group of high performance adhesives conveniently packaged in safe, easy-to-handle and store aerosol containers. SuperTak Aerosol Adhesives offer a range of performance characteristics and deliver consistently reliable bonds in industrial maintenance, packaging and assembly applications. From fast-grabbing temporary bonds to bonds with the strength of a conventional contact cement, Bostik SuperTak aerosols make the job move along with ease and greater efficiency.

SuperTak High Performance for the strongest, one-surface permanent bond you can get from an aerosol. It offers high tack and rapid cure. It bonds to a wide range of materials, including polyethylene and polypropylene. With its controlled lace spray pattern, it applies precisely where wanted without misting or overspray.



Bostik High Performance applies neatly, with minimal waste to deliver instant tack and strong bonds.

SuperTak Trim is an economical, transparent adhesive which offers a soft bond line, high heat resistance, and excellent green strength. It can be used for permanent or temporary bonds on porous or nonporous materials. It is suitable for bonding polyurethane or latex foam, carpets or fabrics. It will also bond well to insulation, wood, paper, leather, carpet, drywall, masonry, painted surfaces and FRP or other plastics.

SuperTak Fast Tack Trim is specially formulated to tack-up faster than conventional trim adhesives. It is a transparent, nonflammable, pressure sensitive adhesive that has excellent heat resistance, stays tacky and can be used for permanent or temporary bonding. It bonds well to most substrates including PUR foam, insulation, wood, paper, leather, carpet, drywall, masonry, painted surfaces, FRP and other plastics.

SuperTak Foam & Fabric has been specially developed for upholstery applications. It delivers instant tack and strong, soft bonds that won't dimple. The supple, undetectable bonds give a pleasing finish to bonded fabric and urethane or latex foam. Its controlled lace spray pattern and low-soak characteristics ensure neat application and minimal waste. Orange color allows easy visual detection of proper coverage.

SuperTak Mist is a high strength, fine mist adhesive with a similar strength, one-surface bond as SuperTak High Performance. It offers high tack bonds for a wide variety of

substrates. Its long open time and uniform spray pattern provides faster application with less waste. Its low soak character makes it ideal for low porous surfaces. SuperTak Mist adheres to metal and most plastics.

SuperTak General Purpose is an excellent, all-purpose industrial grade aerosol adhesive. It has fast, aggressive tack making it ideal for light assembly jobs and maintenance applications. It creates temporary or permanent bonds in a wide variety of applications.

SuperTak Aerosols

	LACE PATTERN
	High Performance
Features:	Strong One-surface bonds High tack strength
Recommended Uses:	Permanent bonding of: <ul style="list-style-type: none"> • Liner • Insulation • Carpets
Spray Pattern:	Controlled lace
Color:	Translucent
Container Size:	24 fl. oz. 17 oz. Nt. Wt.
Propellant:	HC/DME
Solvent System:	Hexane/Acetone
Delivery Rate: (g/min., 15 sec. test)	110 ± 20
Coverage, ft² (actual):	161
Percent Solids:	21%
Bonding Range:	
One-surface bonds	4 to 10 min.
Two-surface bonds	8 to 15 min.
Initial Shear Strength, psi:	17.0
Ultimate Shear Str, psi:	41.1
Peel, psi:	3.2
Max. Temperature*:	210°F
Three-Way Adjustable:	Yes
High Initial Tack:	Yes
Temporary Bond:	No
Permanent Bond:	Yes
* Max. Recommended Use Temperature:	120°F

Aerosol Adhesives



Bostik High Performance creates permanent bonds between porous and nonporous surfaces.

SuperTak Pressure Sensitive is a clear, light adhesive that forms a tape-like glue line. Sprayed on a bonding surface, it dries quickly and will not soak in, stain, or wrinkle the surface. It allows parts to be adjusted and repositioned quickly and easily. Use it when there's a need to hold lightweight materials in place temporarily.

SuperTak Ultra provides ultimate strength on two-surface bonds. Its superior high temperature and water resistance provides the most reliable laminate bonds near sinks and stoves. Because of its long open time, SuperTak Ultra is easy to use and has less overspray for better accuracy. Its high solids content provides maximum value with higher coverage rates.

SuperTak Contact Type delivers the strength of a contact cement with the convenience of an aerosol container. Use it for bonding dissimilar materials such as wood, metal, particle board, decorative laminates and some plastics such as polyethylene film and polypropylene. It provides permanent, waterproof, two-surface contact bonds that are heat resistant.

SUPERTAK™ AEROSOLS ARE THE IDEAL SOLUTION TO:

- Attach carpet and fabric in van conversions
- Bond insulation to plywood
- Fabric to foam bonds
- Assemble office partitions
- Affix labels or signage
- Seal cartons
- Mount photos
- Laminate edge bonding for cabinets and furniture
- Jewelry display assembly

			MISTING PATTERN			CONTACT TYPES	
Trim Adhesive	Foam & Fabric	Fast Tack Trim	Mist	General	Pressure Purpose	Ultra Sensitive	Contact Type
Strong One-surface bonds	Non-dimpling Soft glue lines	High strength One-surface bonds Instant tack	Temporary or permanent bonds High initial tack	Temporary or permanent bonds Good initial grab	Temporary bonds Repositionable	Ultra strength Permanent two-surface bonds	Heat resistant, waterproof Permanent two-surface bonds
Permanent bonding of: <ul style="list-style-type: none"> • Insulation • Carpet • Foam 	Bonding fabric to: <ul style="list-style-type: none"> • Latex • Urethane • Foams 	Permanent bonding of: <ul style="list-style-type: none"> • Insulation • Carpet • Foam and liner 	Permanent bonding of: <ul style="list-style-type: none"> • Insulation • Carpet • Closed cell foam 	All-purpose bonding Secure bonding of lightweight materials	Trim or emblems prior to stitching Graphic arts Pattern making	Permanent bonding of: <ul style="list-style-type: none"> • Laminate • Carpet • Nonporous surfaces 	Bonding of: <ul style="list-style-type: none"> • Dissimilar materials • Nonporous surfaces
Controlled lace	Controlled lace	Wide lace	Fine mist	Fine mist	Fine mist	Controlled lace	Controlled lace
Translucent	Orange	Translucent	Translucent	Translucent	Translucent	Translucent	Translucent
24 fl. oz. 16 oz. Nt. Wt.	24 fl. oz. 16 oz. Nt. Wt.	24 fl. oz. 19 oz. Nt. Wt.	24 fl. oz. 16.5 oz. Nt. Wt.	24 fl. oz. 17 oz. Nt. Wt.	16 fl. oz. 10 oz. Nt. Wt.	24 fl. oz. 16.5 oz. Nt. Wt.	24 fl. oz. 16.5 oz. Nt. Wt.
HC/DME	HC/DME	HC/DME	HC/DME	HC/DME	HC/DME	HC/DME	HC/DME
Hexane/Acetone	Hexane/Acetone	Methylene CL/Hexane	Hexane/Acetone	Hexane/Acetone	Hexane/Acetone	Hexane/Acetone	Hexane/Acetone
97 ± 20	97 ± 20	110 ± 20	70 ± 15	108 ± 15	70 ± 15	97 ± 20	97 ± 20
157	157	142	159	160	108	153	162
14%	15%	15%	17%	15%	16%	21%	18%
1 to 5 min. 1 to 10 min.	1 to 5 min. 1 to 10 min.	15 sec. to 3 min. 1 to 15 min.	15 sec. to 5 min. 1 to 10 min.	1 to 5 min. 1 to 10 min.	15 sec. to 5 min. 15 sec. to 1 hr.	Not recommended 1 to 40 min.	Not recommended 1 to 20 min.
17.7	30.3	17.4	3.5	6.4	2.9	36.4	17.5
91	88	87	12.5	84	30.3	150	46
6.6	6.7	5.6	1.6	0.5	0.9	10	2.2
231°F	246°F	214°F	178°F	190°F	142°F	255°F	227°F
No	No	No	No	No	No	Yes	Yes
Yes	No	Yes	Yes	No	Yes	Yes	Yes
Yes	No	Yes	Yes	Yes	Yes	No	No
Yes 130°F	Yes 120°F	Yes 130°F	Yes 130°F	Yes 120°F	No 110°F	Yes 160°F	Yes 140°F

Bostik has a variety of products for maintenance and repair applications. These unique products can keep parts and equipment running smoothly, solve an unusual bonding problem, or help clean up hands, tools and work areas when the job is done. Conveniently packaged, they are easy to use, store and handle.

Blu-Tack® from Bostik is a pliable adhesive that can be used again and again. Its non-toxic, non-staining formula won't harm surfaces making it ideal for hundreds of fastening and decorating jobs. It offers superior adhesion to a variety of surfaces including glass, mirror and painted walls. Blu-Tack has long-lasting "tack" and is exceptionally versatile for hanging posters and signs, securing counter displays and cards or fastening surge protector strips to the floor.



Hand & Tool Towel from Bostik is a non-toxic, organic formula with a pleasing citrus scent that removes urethane sealant, grease, tar, and cured or ground-in sealant in just minutes. Use it to clean up excess sealant or undried paint smudges on fiberglass, wood or metal surfaces. Cleans hands and tools, too.

Penetrating Oil is a maintenance aerosol that helps free rusted nuts and bolts and prevents corrosion. Its four-way action penetrates, lubricates, displaces moisture and prevents rust. It's indispensable throughout the plant for keeping parts moving freely and preventing corrosion on metal surfaces. It won't harm rubber, plastics or painted surfaces.



**USE HAND & TOOL TOWELS
TO CLEAN UP CURED SEALANT
FROM HANDS, TOOLS AND
WORK SURFACES.**



Bostik Penetrating Oil is a convenient solution to keep parts moving freely and prevent corrosion on metal surfaces. Its wicking action penetrates tiny crevices to ease disassembly.

Specialty Products

Butyl Tape is a one-component automotive grade butyl rubber sealant that is available in a convenient-to-use tape form with silicone release paper for easy handling. It is ideal for sealing painted or unpainted surfaces to seal out air, water and dust. It will not dry out or crack over time and remains pliable in temperatures as low as -4° F.

Silicone Lubricant is an aerosol that safely waterproofs and protects metal, rubber and plastic leaving no oily residue. It is the choice of textile and upholstery manufacturers for lubricating and protecting scissors, knives, cutting tables, splitters and other tools that must stay clean, dry and friction free. Its clean, non-toxic, fast drying formula offers long lasting protection to synthetics, metals, plastics, rubber, wood and fabric without staining or gumming. Silicone Lubricant is USDA authorized for use in federally inspected meat and poultry plants.

USE BOSTIK WOODWORKING PRODUCTS TO:

- Reduce friction on saw tables
- Extend saw blade life up to 300%
- Obtain faster, straighter rip cuts
- Prevent resin buildup on blades and bits
- Extend bearing life
- Loosen frozen bearings
- Lubricate locks, hinges, latches, casters, and drawer slides

TFE Lubricant is a dry film aerosol lubricant that provides long term lubrication and reduces friction and wear on metal, wood and plastics. It stops saw blades from sticking and freezing. An excellent lubricant for the textile and upholstery industries where its non-staining properties and cleanliness are essential. TFE Lubricant is USDA authorized for use in federally inspected meat and poultry plants.



BOSTIK BEARING LUBRICANT
SILENCES SQUEAKY DRAWERS,
HINGES AND LOCKS.

Bostik TopCote® is the perfect addition to the shop for table saw beds, drill presses, lathes, planers, band saws, miters, panel saws and hand tools. Compared to paste wax, TopCote is 30% slicker, prevents rust 5 times longer and is easier to apply. Since it does not contain silicone or petroleum, it will not stain wood or interfere with glues or finishes.

Bostik DriCote® bonds to the microstructure of metal in saw blades, drills and router bits to reduce cutting friction by 30%, and helps to extend overall blade life by 300%. It helps prevent resin and pitch buildup, more than doubling time between resharpenings. Since DriCote contains no silicone or petroleum oil it won't stain or interfere with glues or finishes.

Bostik Bearing Lubricant protects against welding and seizing like no petroleum-based lubricant can even under heavy operating loads and high temperatures — up to 550° F. Regular maintenance with Bearing Lubricant can extend bearing life up to three times. It dries quickly and won't gum up, even after several applications, and it will not stain or interfere with stains, finishes or glues.



Reduce friction and extend blade life with Bostik woodworking products.

TO BOND	AND	TRY THESE PRODUCTS				
		HOT MELTS: STICK/CARTRIDGE	HOT MELTS: BULK	LIQUIDS	AEROSOLS	CYANOACRYLATES
Fabrics	Fabrics, Metals, Plastics, (thermosetting) Wood, Hardboard	6370, 6330, 0120 2385, 0110, 0720 6323, 2107, 2109 0140, 1525	8330 9016, 9061, 9065 9068	1515, 1142M 2402, 7070, 1125, 4044 1177, 20-600, 20-800 30-395, 30-395B	General Purpose High Performance Pressure Sensitive Foam & Fabric	7435 with accelerator 7535
Felt, Cork, Fibrous Glass	Glass, Ceramics, Metals, Painted Surfaces, Plastics, Wood, Hardboard	2385, 6330 2107, 2109 6239, 0720	1238, 7239, 6003CX 8330	1142M, 1515, 2402 4045, 8900	Pressure Sensitive, Ultra High Performance, Mist General Purpose Contact Type	7435 7532 7535
Glass, Ceramics	Fabrics	2124, 6330	6003CX, 8330	1142M	General Purpose, Ultra High Performance	7435 with accelerator
	Felt, Cork, Fibrous Glass	2124, 2128, 6330	8330 6003CX	1142M	General Purpose, Ultra High Performance Contact Type	7435 7535
	Glass, Ceramics	6239, 6330 2124, 2128	6003CX, 8330 7239	7522, 7575	High Performance, Ultra General Purpose Contact Type	7435 7534
	Metals	2124, 6330	6003CX, 8330	7575, 7522	Contact Type Ultra	7433, 7434, 7534
	Paper, Cardboard	2124, 6330	6003CX, 8330	1142M, 1515	General Purpose High Performance Pressure Sensitive	7434 with accelerator 7532
	Plastics (rigid)	2124, 2128, 6330	8330 6003CX	7575, 4045 7522	Contact Type Ultra	7431, 7432, 7530, 7532
Leathers	Leathers, Metals, Wood, Hardboard	6239, 6323 1525, 6370	7239 9016, 9065 9068	1142M, 4045, 1096M	Pressure Sensitive High Performance Contact Type (Limited Applications)	N/A
Metals	Fabrics, Felt, Cork, Fibrous Glass	0130, 2105, 6330	8330, 6003CX 9016, 9061 9065, 9068	1515, 1142M	General Purpose, Ultra High Performance Pressure Sensitive Foam & Fabric Contact Type	7435 7532
	Glass, Ceramics	0130, 2124, 6330	8330, 6003CX	7575, 7522	Contact Type Ultra	7433, 7434
	Leathers	0130, 6239, 1525	7239 9016, 9065 9068 4101	1142M, 4045	Pressure Sensitive, Ultra High Performance Contact Type (Limited Applications)	7432, 7532
	Metals	2124, 6330	6003CX, 9016, 9061 9065, 8330, 9068	1142M & 1007M 4045 & 1007M	Contact Type	7434, 7433, 7534 7535
	Paper, Cardboard	2124, 6363, 6330	8330, 9016, 9061 9065, 9068, 6003CX	1096M, 1515, 1142M	High Performance, Mist Pressure Sensitive, Trim General Purpose	7435 with accelerator 7532
	Rubber	N/A	N/A	1142M, 7070, 4585 2402, 4045 7522, 9575	Contact Type (SBR only)	7432 7532
	Wood, Hardboard	2105, 6323, 2124, 6330	9016, 9061 9065, 9068	1096M, 1142M 4044, 7132	High Performance, Ultra Contact Type	7532
Paper, Cardboard	Glass, Ceramics, Metals, Paper, Cardboard, Plastics	0110, 0120, 0720, 6323 6239, 6390, 6368 6370, 2385, 2102 6390	9016, 9065 7239, 9061, 9068 1238	1142M, 7008, 1515 2692N, 8900 20-600 30-395	High Performance, Mist Pressure Sensitive General Purpose	7532
Plastics (acrylics)	Metals, Plastics, Wood, Hardboard	0130, 2103, 2385, 6323 0720, 2106, 2124	9016, 9061 9065, 9068	4044, 4045	High Performance, Ultra Contact Type Mist	7434, 7530 7435 7532
Plastics (coated fabric or foamed vinyl)	Metals, Plastics Wood, Hardboard	1525, 6239	7239	7132, 4045 4044	Ultra, Contact Type (Limited Applications)	7432, 7530 7434 7532

Adhesive Selection by Substrate

TO BOND	AND	TRY THESE PRODUCTS				
		HOT MELTS: STICK/CARTRIDGE	HOT MELTS: BULK	LIQUIDS	AEROSOLS	CYANOACRYLATES
Plastics (laminates)	Metals	6239, 6323 1525	7239	1142M, 1096M, 1515, 7132 2402, 7522	Contact Type Ultra	7434 7530 7534
	Wood, Hardboard	6239, 6323 1525	4101	1515	Contact Type Ultra	7532
Plastics (polyester) Plastic Films (polyester)	Metals	2124, 6330, 6323	8330, 6003CX	1142M, 4044	Contact Type, Ultra	7530
	Plastics	6323, 6330, 2124	8330	7575, 4045	Contact Type, Ultra	7530
	Wood, Hardboard	2385, 6323	N/A	7575, 7132	Contact Type, Ultra	N/A
Plastics (polyethylene, polypropylene)	Metals, Plastics, Wood, Hardboard	6330, 2124	9016 9041	3050	High Performance, Ultra Foam & Fabric, Trim Contact Type	N/A
Plastics (polystyrene solid)	Metals, Plastics, Wood, Hardboard	6323, 6363, 2103 2124, 6330	8330	1142M, 4045 8900	Contact Type Ultra	7432 7532
Plastics (polystyrene foamed)	Metals, Plastics, Wood, Hardboard	6330, 6323, 2385 6363, 2124 0720	6003CX 8330	4045, 1142M 20-800, 30-395	Pressure Sensitive	N/A
Plastics (polyurethane foamed)	Metals, Plastics, Wood, Hardboard	2124, 6330	8330, 9068	20-800, 4045 4490, 30-395 8900	Foam & Fabric, Ultra Pressure Sensitive High Performance	N/A
Plastics (vinyl extrusion)	Metals, Plastics, Wood, Hardboard	N/A	4101, 4165	7132 4045	High Performance Contact Type	7433 7532
Plastics (vinyl foamed)	Metals, Plastics, Wood, Hardboard	N/A	4101, 4165	4044	N/A	N/A
Rubber	Metals, Painted Surfaces, Plastics, Wood, Hardboard	N/A	N/A	2402, 1142M, 4585 4045, 7070	Contact Type, Ultra (SBR only)	7432, 7530 7435, 7534 7532, 7535
Wood, Hardboard	Fabrics, Felt, Cork, Fibrous	6390, 6384, 2385 0720	8386 8629	1515, 20-600 20-800, 30-395 30-395B	General Purpose, Trim Foam & Fabric, F.T. Trim Contact Type	7435 7532
	Metals	6330 2124	8330, 9016 9068	1096M	Contact Type, Ultra High Performance	7435 7532
	Paper, Cardboard	0120 6390, 2107, 1525 6363	8386, 9041 9043, 9061	1515, 1142M 8900	High Performance, Trim General Purpose, F.T. Trim Pressure Sensitive Contact Type	7532
	Rubber	N/A	N/A	2402, 1096M, 1177 4045, 9575	High Performance Contact Type	7435 7532, 7534
	Wood, Hardboard	0120, 1525, 6390 2107 6239	7239 9043, 9065	1142M, 8900	Contact Type, Trim High Performance, F.T. Trim Ultra	7435 7532
Packaging	Uncoated Craft	6305, 6370 2391, 0140 6390 2109	1315, MY-1505 MY-3629, MY-4215	N/A	N/A	N/A
	Coated Stocks	1315, 2124 2103, 6323	MY-1505, MY-3629 MY-4218, MY-4223, MY-4224 MY-4228			
	Foams	6330 6363, 6370, 6390 2391	MY-1505, MY-4205 MY-4235, MY-3629 8330, 6003CX	N/A	N/A	N/A
	Frozen Food Package	6323, 2124	MY-4218, MY-4223 MY-4224	N/A	N/A	N/A