

**RMA Table 16 Dense Cut Length L2 Commercial**  
**CUT LENGTH TOLERANCE TABLES FOR UNSPLICED EXTRUSION**

RMA Class	1 Precision	2 Commercial	3 Non-Critical
Drawing Designation	L1	L2	L3
Length (in Millimeters)			
Above - Up to			
0 40	±0.7	±1.0	±1.6
40 63	0.8	1.3	2.0
63 100	1.0	1.6	2.5
100 160	1.3	2.0	3.2
160 250	1.6	2.5	4.0
250 400	2.0	3.2	5.0
400 630	2.5	4.0	6.3
630 1000	3.2	5.0	10.0
1000 1600	4.0	6.3	12.5
1600 2500	5.0	10.0	16.0
2500 4000	6.3	12.5	20.0
4000	0.16%	0.32%	0.50%
Length (in Inches)			
Above - Up to			
0 1.6	±0.03	±0.04	±0.06
1.6 2.5	0.03	0.05	0.08
2.5 4.0	0.04	0.06	0.10
4.0 6.3	0.05	0.08	0.13
6.3 10.0	0.06	0.10	0.16
10.0 16.0	0.08	0.13	0.20
16.0 25.0	0.10	0.16	0.25
25.0 40.0	0.13	0.20	0.40
40.0 63.0	0.16	0.25	0.50
63.0 100.0	0.20	0.40	0.63
100.0 160.0	0.25	0.50	0.80
160.0	0.16%	0.32%	0.50%

Note: Special consideration of tolerances will have to be given to both extremely soft and high tensile stocks.